

Nutritional Enhancement of Fermented *Digitaria Exilis* L. (Acha) and *Eleusine Coracana* L. (L) Gaertn (Finger Millet) for Food Security and Health Benefits

Abstract

Fermented food products contribute to diet diversity globally which are vital to food security and significantly contribute to nutrition. The aim of this study was to evaluate the effects of fermentation on the nutritional and antinutritional composition of Digitaria exilis and Eleusine coracana flours. Acha and finger millet were processed into flours and subjected to fermentation in which 2000g of the samples was used for the evaluation. Proximate composition result revealed that Crude protein, ash and moisture contents increased while fat, carbohydrates and fibre decreased after fermentation for Acha and finger millet samples respectively. Carbohydrate showed highest mean values 77.80% for non-fermented and 76.02% for fermented samples of Acha, 74.70% and 73.83% for non-fermented and fermented finger millet. Results of vitamins indicated that vitamin A (19.30 mg/l) exhibited the highest mean values and amino acids portrayed that glutamic acid had 15.89g/100g as the highest mean value while tryptophan had 1.23g/100g as the lowest mean value. The mean values recorded for non-nutritional were significantly ($p < 0.05$) different and flavonoids showed 2.75mg/100ml as the highest mean value for non-fermented while alkaloids have 0.59mg/100ml as the lowest mean value for fermented acha sample. The result of the minerals demonstrated that only Calcium, sulphur and Barium were increased after fermentation. Due to high nutritional contents of acha and finger millet flours, they can be use to make pudding, biscuits and other products.

Keywords

Fermented Foods, Nutrition, Antinutritional, Proximate, Health, Food Security

Introduction

Cereals serve as vital sources of macronutrients and energy for humans. Acha and Finger millet are traditional African cereals belonging to the Gramineae family, cultivated in West Africa for over 5000 years. They are com-

Research Article

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monly grown in regions with low rainfall, particularly in the Plateau and savannah areas [1]. Acha is also known by various names such as hungry rice, petit mil, fundi grain, fonio rice, and "grain of life" [2,3]. The term "grain of life" stems from its ability to mature and be harvested within 3-4 months after sowing, providing food during the growing season when many other crops are still immature [4]. The two common varieties found in Africa are D. Exilis white acha) and D. iburua (black acha), with D. exilis being more prevalent in West Africa, specifically Nigeria, Ghana, and Benin [1]. In Nigeria, D. exilis is widely cultivated in Plateau State, as well as parts of Bauchi, Kebbi, Taraba, Kaduna, and Niger States. Acha is highly regarded for its nutritional value due to its composition and high concentration of macronutrients. It is rich in carbohydrates, dietary fiber, B-vitamins, and essential amino acids such as phenylalanine, tyrosine, methionine, and cystine [5], in addition to trace amounts of minerals like zinc, magnesium, manganese, iron, and potassium [6].

Finger millet (*Eleusine coracana* L.) is one of the main millets grown in India. It is a rich source of minerals such as calcium, phosphorus, and iron contents [7]. The finger

millet contains all essential amino acids such as cysteine, lysine, and methionine. Therefore, it can serve as an important source of vegetable proteins in the diet of vegetarian people. It also contains about 72% carbohydrates, including dietary fibre components and non-starchy polysaccharides which help in preventing constipation and help in decreasing the blood glucose level. It is rich in B-group vitamins such as riboflavin, thiamine, niacin, and folic acid [8]. The bran layers of finger millet comprise of phenolic contents, vitamins, and minerals, which provide numerous nutritional and therapeutic benefits [9]. It has nutraceutical properties and is recognized for its antidiabetic, anti-tumorigenic, anti-diarrheal, atherosclerogenic, anti-inflammatory, antimicrobial, and antioxidant characteristics [10]. Finger millet is considered as the poor man's food and can be stored for long period without being infested by insects and pests [11]. It is considered a gluten-free grain, with a lower glycemic index, and is generally used as whole grain flour for traditional food formulations, and can be utilized after processing in form of noodles, biscuits, muffins, vermicelli, pasta, and bread [12].

Materials and Methods

Sample Collection

Samples of Acha and finger millet for this work was obtained from Vom Market, located in the Vwang District, within the Jos South Local Government Area of Plateau State. These samples were authenticated at the National Cereals Research Institute Outstation in Riyom Local Government Area of Plateau State before being transported to the Department of Plant Science and Biotechnology at the University of Jos for the purpose of flour production.

Sample Preparation

A weight of 1000 g of dried acha and finger millet samples were reduced to powder and used for the analysis.

Acha Grain: Cleaning (sorting) – Steeping (72 hrs) – oven drying (60°C, 24 hrs) – grinding – sieving (630 µm mesh size) – Acha flour.

Finger millet: Cleaning (sorting) – Steeping (72hrs) – oven drying (60°C, 24 hrs) – grinding – sieving (630 µm mesh size) – Acha flour.



(a) *Digitaria exilis* L. (Gilles, 2013)

Plate 1: Experimental Samples



(b) *Eleusine coracana* (L.) Gaertn (Washira, 2015)

Determination of Moisture content

This was determined using the AOAC [13] gravimetric method. The sample was thoroughly mixed. The water content was determined by weighing out 2g of the Sample into glass petri dish which has been previously dried and weighed. The dish including the samples were placed inside it in hot air oven for 5 hours at $130 \pm 3^\circ\text{C}$. Finally, it was dried to constant weight, cool for ten minutes in a desiccator each time before weighing.

$$\text{Moisture content (\%)} = \frac{W_2 - W_3}{W_2 - W_1} \times 100$$

where,

W1 = weight of container with lid;

W2 = weight of container with lid and sample before drying; and W3 = weight of container with lid and sample after drying.

Determination of crude Protein

The nitrogen of protein and other compounds were converted to ammonium sulphate by acid digestion with boiling sulphuric acid using AOAC [14]. A known weight of the sample was placed in Kjeldahl flask and about 200 milligram of catalyst mixture (potassium sulphate, copper sulphate and selenium powder) was added. A measured volume of 10.0 cm³ of concentrated sulphuric acid was added to the content of the flask. It was gently heated for few minutes until frothing ceases and the heat was increased to digest for 1 hour. It was allowed to cooled and made to a known volume with distilled water (100cm³). A measured volume of 10.0cm³ aliquot of the diluted solution of the digest was distilled by pipetting the volume into distillation chamber of micro Kjeldhal distillation apparatus and 10.0cm³ of 40% sodium hydroxide solution was added and steam distilled into 10.0cm³ of 4% boric acid containing mixed indicator (colour from red-green was noted). The content was titrated with standard 0.01N hydrochloric acid to grey end point.

$$\% \text{ N} = \frac{(a-b) \times 0.01 \times 14.0057 \times c \times 100}{D \times e}$$

A = titre value for the sample
 B = titre value for the blank
 C = Volume to which digest is made up with distilled water
 D = Aliquot taken for distillation
 E = Weight of dried sample (mg)
 To convert to % crude protein, it was multiplied by necessary conversion factor (6.25).

Ash Determination

A measured weight of 2g test portion of the samples was weighed into porcelain crucible and placed in muffle furnace preheated to 600°C using AOAC [14]. It was held at this temperature for 2 hours. The crucible was transferred directly to desiccator, cooled and weighed immediately. It was reported in percentage to two decimal places.

Ash (%) =

$$\frac{W_2 - W_1}{\text{Weight of sample}} \times \frac{100}{1}$$

Where:

W_1 = Weight (g) of empty crucible

W_2 = Weight of crucible + Ash

Fat Determination (ether-extract)

A Soxhlet extraction apparatus and 250ml quick fit flask which has been previously dried in the oven was fitted up using AOAC [14]. A weight of 5g of the sample was transferred to a fat-free extraction thimble and slightly plugged with cotton wool. The thimble was placed in the extractor and 150cm³ of petroleum ether (B.P. 40-60°C) was added into the flask until it siphons over once. The source of heat (electrothermal heating mantle) was adjusted so that the ether boils gently and was left to siphon over for at least 6 hours. The flask (which now contains all the oil) was detached. The extract (oil) was filtered through Whatman filter paper into weighed beaker. The paper was finally washed with small portion of hot fresh ether. The solvent was evaporated at 100 degrees centigrade and beaker containing residue in an air oven was dried for 1 hour at 100-105 degree centigrade. The result was recorded as % oil to second decimal place.

$$\text{Fat Determination} = \frac{\text{weight of oil} \times 100}{\text{Weight of biological material}}$$

Crude Fibre Determination

Defatted ground sample from fat determination was transferred into 250ml quick fit flask. 150ml of 1.25% sulphuric acid was added and fitted to reflux condenser. It was refluxed for 30 minutes, cooled and filtered using Buchner

funnel fitted with Whatman filter paper. It was rinsed three times with hot distilled water, dried and the residue was carefully transferred into quick fit flask. A volume of 50ml of 1.25% Sodium hydroxide was added and refluxed for 30 minutes. It was filtered using Buchner funnel and rinsed three times with hot distilled water, once with 1.25% sulphuric acid and finally with 95% ethanol. The filter paper containing residue into porcelain crucible was removed and dried in an oven for 2 hours at 130°C. It was cooled in a desiccator, ash at 550 ± 10°C in muffle furnace, cooled in desiccator and weighed. This was determined by AOAC [14].

$$\text{Crude fibre \%} = \frac{W_2 - W_3}{\text{Weight of sample}} \times 100$$

Where W_2 = weight of crucible + Sample after washing, boiling and drying.

Carbohydrate

When the sum of the amounts of moisture, ash, crude protein, crude fat and crude fibre expressed in percentages was subtracted from 100, the difference was designated as the nitrogen-free extractives (NFE).

Carbohydrates = 100 - (% Moisture + % Proteins + % Lipids + % Ash + % Fibres).

Vitamins

All vitamins were determined using AOAC 2019, Kirks and Sawyer's methods.

Amino acids

Standard method of AOAC [15], with some modification was used to determine amino acid profile in all the samples.

Mineral analysis

The standard wet digestion method as described by Tase and Gebreyes [16] was utilized. In this approach, 0.5 g of acha flour was subjected to digestion using a mixture of 5ml concentrated nitric acid (HNO₃) and 1ml concentrated perchloric acid (HClO₄). After digestion, the sample was filtered and then brought up to a final volume of 100 ml in a standard flask. The XRF machine was employed to analyze all the minerals.

Anti-nutritional factors of experimental plant

Anti-nutritional factors are substances that lower food intake or nutrient utilization/bioavailability. In actuality, they have a significant impact on restricting the broader application of numerous plants. These consist of cyanogenic, phytate, alkaloids, tannins, oxalate, and saponins. Using the double extraction gravimetric method outlined by Harborne [17], the sample's saponin content was ascertained.

The sample's phytate content was ascertained using the procedure described by Lucas and Markakes [18]. The AOAC [13] methods were used to determine the sample's tannin content. However, the approach was somewhat altered. The modified method of Abeza et al. [19] was used to determine the amount of oxalate in the powdered sample. The gravimetric method of Harborne [17] was used to determine the alkaloid content of the samples. Cyanide and steroids were determined using the method described by AOAC [14].

Statistical Analysis

All analytical determinations were conducted in triplicates. Data obtained were subjected to analysis of variance (ANOVA) using SPSS 23 version. Means and standard deviations were calculated. Duncan's Multiple Range Test and T-Test was used for separation of means where significant differences existed.

Results and Discussion

Proximate Composition of Non-fermented and Fermented Acha and Tamba

In the current investigation, the results of the proximate analysis of both acha and finger millet in Table 1 showed an increased in the mean values of crude protein, ash content and moisture content while there was decreased in the mean values of fat, fibre and carbohydrates after fermentation. The protein content of acha flour increased significantly ($p < 0.05$) from 10.91 to 11.95 upon fermentation in comparison to non-fermented flour. The maximum protein concentration was found in acha flour fermented by microorganisms, which was distinct from acha flours that was not fermented. This result supported the claims made by Olasupo and Falade [20], Adegunwa and Aluko [21], Ejike and Nwachukwu [22] that fermentation can increase the protein content of foods. Protein is a vital component that the body needs for several physiological processes, such as tissue growth, healing, and maintenance [23,24]. According to Yarwood and Miller [25] and Ogodo et al. [26], the ability of the fermenting organisms to manufacture proteins is responsible for the rise in protein content during fermentation. Moreover, a larger protein content may also result from the fermentation-induced increase in microbial cell mass [27,28]. Other researches have reported conclusions similar to this one. For example, during the fermentation of extruded mixes, Ojokoh and Onasanya [29] observed an increase in protein content. Likewise, Jeff-Agboola and Oguntuase [30] found that microorganisms can raise the protein level in pearl millet. The higher protein content in fermented acha flour can contribute to its nutritional value and make it a more suitable ingredient for functional foods and nutraceuticals. There was

also a significant increase in crude protein contents of finger millet and the mean values increased significantly ($P \leq 0.05$) from 10.11 to 10.89 during fermentation. The net production of protein components during the fermentation process of finger millet might have led to the synthesis of some amino acids resulting in increased protein contents during the fermentation process [31]. Inyang and Zakari [32] described that fermentation increased significantly ($P \leq 0.05$) the protein contents of pearl millet flour. Hamad and Fidelis [33] reported that the protein content of finger millet increased significantly ($P \leq 0.05$) from 11.56% to 12.31% after the fermentation treatment of grains. They stated that the increase in protein content could be credited to the utilisation of carbohydrate contents by the action of extracellular enzymes produced by the microorganisms involved in the fermentation as well as the degradation of complex proteins resulting in the release of the peptides and amino acids.

In this study, both non-fermented and fermented acha and finger millet flours showed an increase in ash content after 72 hours of fermentation. Mean values of ash of non-fermented acha increased from 1.00 to 1.58 after fermentation. Ndabikunze et al. [34] stated that the term "ash content" refers to the overall amount of minerals, including potassium, calcium, and iron, that are present in food. Through enzymatic processes, lactic acid bacteria can liberate minerals from the substrate. These microorganisms have the ability to decompose complex mineral forms and organic compounds, increasing their concentration in the fermented product and enhancing their bioavailability [35,36]. In addition, fermentation can result in the degradation of phytic acid (through the activities of phytase) which binds to minerals, preventing their absorption in the digestive system [26,37]. This can contribute to the higher ash content observed in the fermented acha flours. The increase in ash content during fermentation reported [26] in maize flour using a lactic acid bacteria consortium corroborates with the findings of the present study. There was a slight increase in ash content during fermentation treatments of finger millet and values increased from 2.09 to 2.88. No significant ($P \leq 0.05$) difference in the ash content was seen in the fermented finger millet treatment.

Comparing the non-fermented flour to fermented flour, the results revealed a substantial ($P < 0.05$) increase in moisture content in the proximate composition of both acha flour and finger millet flour in the current study. According to this observation, the moisture content rises throughout fermentation processes from 6.91 to 7.08 for acha and from 7.50 to 7.75 for finger millet flour sample after fermentation. [38-40], which suggest that a number of factors, including the addition of water to the substrate to promote microbial growth and activity, temperature, and drying time of the fermented acha flour, may be responsi-

ble [41,42]. Regarding food quality, storage, and microbiological safety, moisture content is a crucial factor to take into account. It is important to use appropriate drying and storage techniques.

There was a significant ($P<0.05$) decline in the fat content of the analysed samples and values diminished from 2.18 to 1.86 for acha and from 1.79 to 1.45 for finger millet after fermentation. The result is in conformity with the findings of Antony et al. [9] who reported about 42.9% reduction in the total fat content of the fermented sample. The observation in the current work agrees with the Results of Adegbehingbe [43] who reported a decreased in fat content in fermented maize samples. Declined in fat contents during fermentation process was reported by El-Beltagi et al. [44] that it might be due to the fact that physiological as well as biological changes during fermentation involves the use of energy resulting in the utilisation of lipids for the production of energy. It could also be due to the breakdown of fatty acids as well as glycerol components by the fermenting microorganisms which improve the taste, aroma and texture of fermented flour products. The low fat content observe in the fermented samples could help in improving the shelf life of the fermented samples preventing chances of rancidity and declining the energy value of the fermented samples.

Crude fibre, as an indigestible component of food, plays an important role in providing fibre to the diet and promoting healthy digestion. It aids in regulating physiological functions and contributes to the overall health of the intestines [45,46]. In this present study, the fibre content of the fermented acha and finger millet flours were found to be significantly lower compared to the non-fermented flours. Specifically, the fibre content decreased from 1.12 in non-fermented acha flour to 0.81 in fermented acha flour and from 3.81 to 3.20 finger millet flour samples. Microorganisms have the ability to utilize fibre as a carbon source for their growth and metabolic activities [47]. During fermentation, these bacteria produce enzymes that can break down the complex fibre structures into simpler components, which they can then utilize for energy and growth. As a result, the fibre content of the fermented acha flour decreases [35]. These decrease in fibre contents observed in the present study aligns with the findings of Ogodo et al. [48], who reported a similar decrease in fibre content during the fermentation of Sorghum bicolor flour with a lactic acid bacteria consortium. These results are also consistent with the findings of [49] who reported that the fibre content of pearl millet flour got reduced from 2.0% to 1.8% in fermented flour of pearl millet.

Carbohydrates are vital nutrients that play a crucial role in various physiological functions, including supporting the immune system and facilitating human development [50]. They are one of the main types of nutrients and serve

as the primary source of energy for the body. Additionally, carbohydrates are a significant substrate for microbial fermentation [51]. In this research, a significant decrease ($p<0.05$) in the carbohydrate content was observed in fermented acha and finger millet flours compared to the non-fermented flour. According to [52], the reduction in carbohydrate content can be attributed to the utilization of fermentable sugars by lactic acid bacteria during the fermentation process. Lactic acid bacteria metabolize these sugars for their own growth and other metabolic activities, which leads to a decrease in the overall carbohydrate content of the fermented product [52]. Similar findings were reported by [53] during the fermentation of breadfruit and cowpea blend flours, where a decrease in carbohydrate content was observed. They also attributed the decrease to the metabolic activities of microorganisms during fermentation, as they consume and convert the carbohydrates present as substrate. [52,54] agreed that utilization of fermentable sugars by lactic acid bacteria for growth and metabolic activities is a common phenomenon in fermentation processes.

| Proximate Composition | Samples | |
|--|-------------------------|---------------------------|
| | Digitaria exilis (Acha) | Eleusine coracana (Tamba) |
| Non-fermented | | |
| Crude Protein | 10.91 ^b | 10.11 ^b |
| Fat | 2.18 ^d | 1.79 ^e |
| Ash | 1.00 ^e | 2.09 ^e |
| Crude Fibre | 1.12 ^e | 3.81 ^d |
| Moisture content | 6.91 ^c | 7.50 ^c |
| Carbohydrate | 77.88 ^a | 74.70 ^a |
| SE+ | 0.117 | 0.131 |
| p-value | 0.000 | 0.000 |
| Fermented | | |
| Crude Protein | 11.95 ^b | 10.89 ^b |
| Fat | 1.86 ^d | 1.45 ^f |
| Ash | 1.58 ^d | 2.88 ^e |
| Crude Fibre | 0.81 ^e | 3.20 ^d |
| Moisture content | 7.08 ^c | 7.75 ^c |
| Carbohydrate | 76.02 ^a | 73.83 ^a |
| SE+ | 0.252 | 0.043 |
| p-value | 0.000 | 0.000 |
| Independent T-test (non-fermented x Fermented) | 0.990ns | 1.000ns |
| Values (in the same column) with the same subscript letters do not differ significantly from each other according to the Duncan multiple range test; WHERE: SE = Standard Error; ** = significant; ns = not significant | | |

Table 1: Proximate Composition (%) of Non-fermented and Fermented Acha and Tamba

Vitamins in Non-fermented and Fermented Acha and Tamba

Fermentation has been reported to exhibit varying effects on different vitamins such as B vitamins and vitamin E in cereals and legumes. In most of the studies, especially in the fermentation of maize, buckwheat, rice and sorghum using different starter cultures (LAB species, yeast and fungi), an increase in vitamin B1, B2, B3 and E were reported by up to 10 folds [55-58]. [59] reported that vitamin B increased in fermented maize flour due to enzyme interactions with starch, protein and other key biosynthetic precursors, which stimulated their synthesis of bound forms of the vitamins. Contrary to these studies, [60,61], on the fermentation of maize and tea, reported a reduction in vitamin B1, B2, β -carotene (as retinol equivalent) and the folate content of the resulting flour and their products. A decrease in vitamins was caused as a result of mechanical loss due to processes, fermentation and lipid solubilization, as well as consumption by other microorganisms or losses due to discarding the supernatant. In the recent study, there was decreased in the mean values of all the Vitamins that were assessed for both non-fermented and fermented samples of acha and finger millet. Similar case was also observed in types of Vitamin B for both non-fermented and fermented samples of acha and finger millet. For acha sample, Vitamin A, B C, D, E and K decreased from non-fermented to fermented as follows: 19.30-3.17, 13.82 – 7.01, 1.93 -1.01, 0.31 – 0.14, 2.30 – 0.07 and 1.70 -0.003. For finger millet sample, the decreased in the mean values were as follows: Vitamin A (8.01-1.97), B (12.98-9.24), D (1.90-0.71), E (1.80 -0.00), K (2,34-0.00) and there was no any change in vitamin C (1.93-1.93). In some other studies, fermentation reportedly increased the vitamin B1, B2 and E (α -tocopherols) levels of fermented legumes (cowpea and kidney beans) by 17 to 94% [62,63]. Likewise, levels of vitamin A, B1, B2, B3, α -, γ - and δ - tocopherols reportedly reduced in fermented common bean, cowpea, lupin and mung bean by 5–106% [64,62,65,66]. The level of vitamins after fermentation seemed to be dependent on the fermenting strain and metabolic activity of these strains. This could have impacted the varying reported trends in the vitamin content.

| Vitamins | Samples | |
|---------------|-------------------------|---------------------------|
| | Digitaria exilis (Acha) | Eleusine coracana (Tamba) |
| Non-fermented | | |
| Vitamin A | 19.30 ^a | 8.01 ^b |
| Vitamin B | 13.82 ^b | 12.98 ^a |
| Vitamin C | 1.93 ^d | 1.93 ^d |
| Vitamin D | 0.31 ^f | 1.90 ^d |
| Vitamin E | 2.30 ^c | 1.80 ^e |
| Vitamin K | 1.70 ^e | 2.34 ^c |

| | | |
|--|---------------------|---------------------|
| SE+ | 0.014 | 0.019 |
| p-value | 0.000 | 0.000 |
| Fermented | | |
| Vitamin A | 3.17 ^b | 1.97 ^b |
| Vitamin B | 7.01 ^a | 9.24 ^a |
| Vitamin C | 1.01 ^c | 1.93 ^b |
| Vitamin D | 0.14 ^d | 0.17 ^c |
| Vitamin E | 0.007 ^e | 0.00 ^c |
| Vitamin K | 0.003 ^e | 0.00 ^c |
| SE+ | 0.019 | 0.105 |
| p-value | 0.000 | 0.000 |
| Independent T-test (non-fermented x Fermented) | 0.017 ^{**} | 0.053 ^{**} |
| Values (in the same column) with the same subscript letters do not differ significantly from each other according to the Duncan multiple range test; WHERE: SE = Standard Error; ** = significant; ns = not significant | | |

Table 2: Vitamins Composition of Digitaria exilis and Eleusine coracana

Amino acids Composition in Non-fermented and Fermented Acha and Tamba flours

Results on Table 3 show means of amino acid composition of the samples. The results reveal that there is significant difference ($p<0.05$) amongst the samples of non-fermented and fermented for both Digitaria exilis (Acha) and Eleusine coracana (Tamba). The T-test result on Digitaria exilis (Acha) for both samples (non-fermented and fermented) were not significantly ($p>0.05$) different (0.879; 0.684) respectively. [67] reported increase in total free amino acid during fermentation of acha and maize and attributed it to the proteolytic activities of fermenting organisms. In the case of fermented Acha, there was a minor rise in leucine (9.02 compared to 8.93), lysine (2.62 compared to 2.41), isoleucine (4.03 compared to 3.99), and glutamic acid (15.89 compared to 15.22). Nonetheless, these changes were not statistically significant, which aligns with the observations made by [68] and [69], who noted slight to moderate alterations in amino acids in fermented millet products depending on the strain, fermentation time, and pH levels. Acha showed minimal changes in amino acids that were not significant, while Tamba demonstrated more substantial increases in the same amino acids. This indicates that factors such as the type of cereal, the configuration of proteins, and the activity of microorganisms during fermentation influence the release and modification of certain amino acids. These findings support earlier research demonstrating that fermentation can enhance the nutritional quality of grains, particularly in terms of the bioavailability of essential amino acids [70,71].

| Amino Acids | Samples | |
|---|---------------------------|---------------------------|
| | Digitaria exilis (Acha) | Eleusine coracana (Tamba) |
| Non-fermented | | |
| Leucine | 8.93 ^b | 9.34 ^c |
| Lysine | 2.41 ^j | 4.64 ⁱ |
| Isoleucine | 3.99 ^e | 4.22 ^k |
| Phenylalanine | 4.97 ^{cd} | 5.06 ^h |
| Tryptophan | 1.23 ^m | 1.39 ^p |
| Valine | 4.91 ^d | 5.73 ^f |
| Methionine | 3.95 ^e | 2.38 ^o |
| Proline | 3.55 ^a | 9.55 ^b |
| Arginine | 3.87 ^f | 5.51 ^g |
| Tyrosine | 3.27 ⁱ | 3.79 ^m |
| Histidine | 2.01 ^k | 2.81 ⁿ |
| Cysteine | 1.82 ^l | 0.36 ^q |
| Alanine | 5.01 ^c | 7.97 ^d |
| Glutamic acid | 15.22 ^a | 20.60 ^a |
| Glycine | 3.42 ⁿ | 4.35 ^{jk} |
| Threonine | 3.44 ⁿ | 4.03 ^j |
| Serine | 3.24 ⁱ | 4.51 ^{ij} |
| Aspartic acid | 5.02 ^c | 6.98 ^e |
| SE+ | 0.025 | 0.059 |
| p-value | 0.000 | 0.000 |
| Fermented | | |
| Leucine | 9.02 ^b | 9.66 ^c |
| Lysine | 2.62 ⁱ | 4.84 ^h |
| Isoleucine | 4.03 ^e | 4.62 ⁱ |
| Phenylalanine | 5.05 ^d | 5.50 ^g |
| Tryptophan | 1.31 ^k | 1.44 ⁿ |
| Valine | 5.00 ^d | 5.99 ^f |
| Methionine | 4.01 ^e | 2.40 ^m |
| Proline | 3.65 ^f | 10.25 ^b |
| Arginine | 4.04 ^e | 5.94 ^f |
| Tyrosine | 3.44 ^g | 3.96 ^k |
| Histidine | 2.11 ^j | 3.04 ^l |
| Cysteine | 2.06 ^j | 0.48 ^o |
| Alanine | 5.12 ^d | 8.00 ^d |
| Glutamic acid | 15.89 ^a | 20.74 ^a |
| Glycine | 3.51 ^f | 4.68 ^{hi} |
| Threonine | 3.50 ^g | 4.25 ^j |
| Serine | 3.32 ^h | 4.70 ^{hi} |
| Aspartic acid | 5.36 ^c | 7.01 ^e |
| SE+ | 0.049 | 0.069 |
| p-value | 0.000 | 0.000 |
| Independent T-test (non-fermented x Fermented) | 0.879^{ns} | 0.684^{ns} |

Values (in the same column) with the same subscript letters do not differ significantly from each other according to the Duncan multiple range test; **WHERE: SE = Standard Error; ** = significant; ns = not significant**

Table 3: Amino Acids Composition in Non-fermented and Fermented Acha and Tamba flours

Elemental Composition of Non-Fermented and Fermented Acha and Tamba flours

The elemental composition of Non-fermented and fermented Acha and Tamba is presented in Table 4 and 5 respectively. Fermentation was found to improve the mineral content of Ca, S and Ba in acha flour compared to non-fermented acha flour. This increase in mineral content is attributed to the breakdown of antinutritional factors, such as phytic acid and oxalate, during fermentation. Phytic acid and oxalate can bind with minerals and reduce their absorption and bioavailability in the body. By reducing these antinutrients, fermentation enhances the availability of minerals in the fermented acha flour. The study also revealed that fermentation decreased the quantity of most macro and trace minerals Mo, Zr, Sr, Rb, Zn, Fe and Nb. For the finger millet sample, the study revealed that fermentation decreased the quantity of all macro and trace minerals except for Barium (Ba). The decreased in the mineral elements could be due to the utilisation of the elements by the fermented microorganisms during fermentation. The increase in other macro and trace minerals indicates that fermented acha is more desirable for meeting dietary mineral needs. Similar findings were [38] in a study on fermented hungry rice, where they observed an increase in iron, sodium, zinc, magnesium, manganese, and potassium during the fermentation process. Additionally, [72] reported an increase in manganese, zinc, and iron during the fermentation of soy milk by lactic acid bacteria. The consistent results from these studies emphasize the effectiveness of fermentation in improving the mineral content of various food products. This has significant implications for improving the nutritional quality and overall health benefits of traditional staple foods like acha, making them more valuable dietary sources of essential minerals.

| Mineral Elements (ppm) | Samples | |
|------------------------|----------------------------|----------------------------|
| | Non-fermented | fermented |
| Mo | 12.29± 0.13 ^a | 6.47± 0.05 ^b |
| Zr | 6.32± 0.04 ^a | 5.67± 0.06 ^b |
| Sr | 2.94± 0.05 ^a | 1.51± 0.07 ^b |
| Rb | 7.15± 0.10 ^a | 0.00± 0.00 ^b |
| Zn | 25.86± 0.09 ^a | 0.00± 0.00 ^b |
| Fe | 142.77± 0.06 ^a | 77.08± 0.03 ^b |
| Ca | 98.46± 0.01 ^b | 205.10± 0.04 ^a |
| S | 1522.28± 0.16 ^a | 3824.25± 0.09 ^a |

| | | |
|---------|------------------------------|------------------------------|
| Ba | 998103.91± 0.11 ^b | 999880.27± 0.12 ^a |
| Nb | 12.43± 0.01 ^a | 8.09± 0.01 ^b |
| L.S.D | 0.12 | |
| P-value | ≤0.0001 | |

Table 4: Elemental composition of Non-fermented and fermented Acha flour

| Minerals (ppm) | Samples | |
|---|---|-----------------------------|
| | Non-fermented Tamba | Fermented Tamba |
| Mo | 8.17±0.06 ^a | 6.49±0.08 ^b |
| Zr | 6.44±0.12 ^a | 3.90±0.06 ^b |
| Sr | 17.39 ±0.17 ^a | 16.28±0.05 ^b |
| Rb | 23.21 ±0.05 ^a | 12.79±0.08 ^b |
| Zn | 28.43 ±0.07 ^a | 23.44±0.10 ^b |
| Fe | 160.44 ±0.08 ^a | 137.08±0.02 ^b |
| Mn | 448.31 ±0.19 ^a | 260.29±0.08 ^b |
| SC | 35.37 ±0.10 ^a | 28.48±0.11 ^b |
| Ca | 8287.00 ±0.26 ^a | 7980.92±0.33 ^b |
| K | 13706.09 ±0.05 ^a | 6734.36±0.13 ^b |
| S | 1778.27 ±0.61 ^b ^a | 715.10±0.72 ^b |
| Ba | 982731.39 ±0.16 ^a | 990693.32±0.15 ^b |
| Nb | 8.37 ±0.04 ^a | 6.84±0.04 ^b |
| L.S.D | 036 | |
| P-Value | ≤ 0.0000 | |
| At P≤0.05 there was a significant difference in the Elemental composition of Non-fermented and Fermented Tamba. Values are presented as mean±standard error of means. Ranking was done across the Non-fermented and Fermented Tamba products and values with the same super script are not significant. | | |

Table 5: The Elemental composition of Non-fermented and fermented Tamba

Non-Nutritional Components of Non-fermented and fermented Acha and Tamba flours

Food fermentation has been shown to effectively increase the nutritional composition of foods as well as decrease the levels of antinutritional factors (ANFs) and toxic constituents, and might be a better alternative in minimizing the adverse effects of these compounds in diets [73] and [74]. The effect of fermentation on the anti-nutrients such as oxalate, saponins, Alkaloids, flavonoids, cyanide, steroids, aflatoxins, phytic acid, and tannin contents were also studied for both non-fermented and fermented Acha and Finger millet samples. The mean value recorded for each sample for non-nutritional were significantly (p<0.05) different for non-fermented and fermented of *Digitaria exilis* (Acha) and *Eleusine coracana* (Tamba). The results are in line with the studies of Makokha et al. [75] who reported a reduction in the phytic acid content of finger millet after fermentation treatments.

| Non-Nutritional | Samples | |
|--|--------------------------------|----------------------------------|
| | <i>Digitaria exilis</i> (Acha) | <i>Eleusine coracana</i> (Tamba) |
| Non-fermented | | |
| Oxalate | 0.78 ^d | 1.66 ^b |
| Tannins | 0.21 ^g | 1.65 ^b |
| Phytate | 2.07 ^b | 0.87 ^f |
| Saponins | 0.56 ^f | 0.55 ^g |
| Alkaloids | 1.13 ^c | 2.10 ^a |
| Flavonoids | 2.75 ^a | 0.96 ^e |
| Cyanide | 0.003 ^h | 1.00 ^d |
| Steriods | 0.67 ^e | 1.33 ^c |
| SE+ | 0.012 | 0.012 |
| p-value | 0.000 | 0.000 |
| Fermented | | |
| Oxalate | 0.71 ^c | 1.51 ^d |
| Tannins | 0.14 ^f | 1.55 ^d |
| Phytate | 1.07 ^a | 1.85 ^c |
| Saponins | 0.003 ^g | 0.32 ^g |
| Alkaloids | 0.0003 ^g | 1.99 ^b |
| Flavonoids | 0.59 ^d | 2.40 ^a |
| Cyanide | 0.24 ^e | 1.32 ^e |
| Steriods | 0.99 ^b | 0.15 ^h |
| SE+ | 0.015 | 0.027 |
| p-value | 0.000 | 0.000 |
| Independent T-test (non-fermented x Fermented) | 0.028 ^{**} | 0.199 ^{ns} |
| Values (in the same column) with the same subscript letters do not differ significantly from each other according to the Duncan multiple range test; WHERE: SE = Standard Error; ** = significant; ns = not significant | | |

Table 6: Non-nutritional Components of Non-Fermented and Fermented Acha and Tamba

CONCLUSION

Fermentation has a significant impact on the proximate composition of acha and finger millet flours. It resulted in a significant increase in Crude protein, ash content and moisture while Crude fibre, fat content and carbohydrate Content decreased. Fermentation also led to reduction in non-nutritional factors. These changes contributed to the improved nutritional quality, safety, and potential health benefits of fermented Acha and finger millet flours. This study will help in the promotion of traditional processing techniques in enhancing the utilization of underutilized acha and finger millet by incorporating them for the development of functional food products with lower antinutritional components, high nutritional value and better bioavailability of micronutrients.

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